

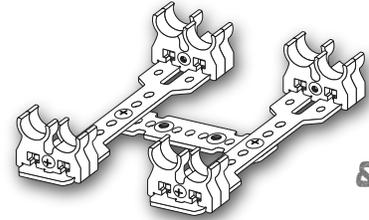
© 2014 Kevin Pratt
Invictus Practical, LLC

Kevin Pratt
invictuspractical@gmail.com
www.invictuspractical.com



ASSEMBLY INSTRUCTIONS

ARTICULATED
AMMUNITION
RETAINING
MECHANISM
SYSTEM

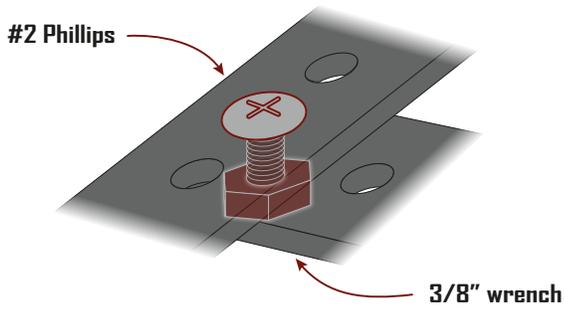


12 GA
&
20 GA

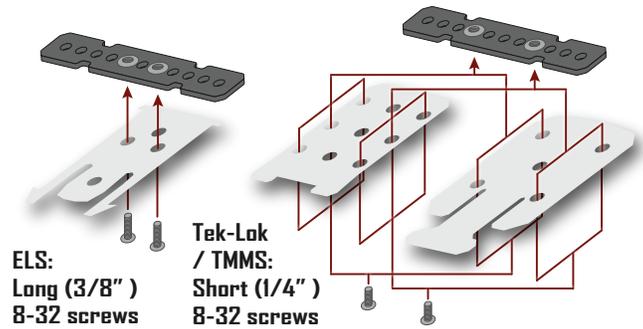
8-ROUND
QUAD-LOAD / LOAD-TWO
SHOTSHELL CADDY SYSTEM



9 Torque Quad Plates to Coupling Bar -



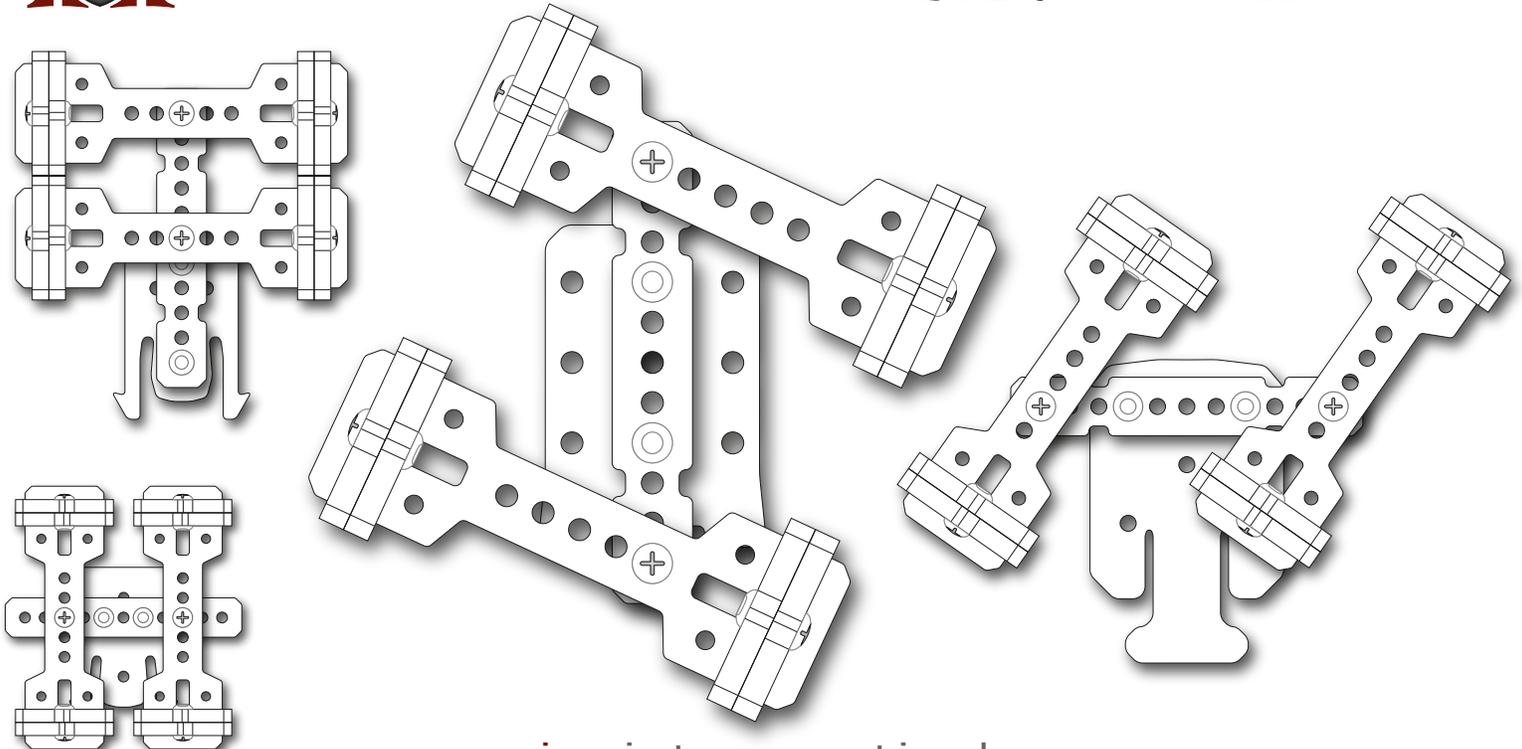
10 Fasten complete assembly to Tek-Lok / TMMS / ELS Fork (etc.)



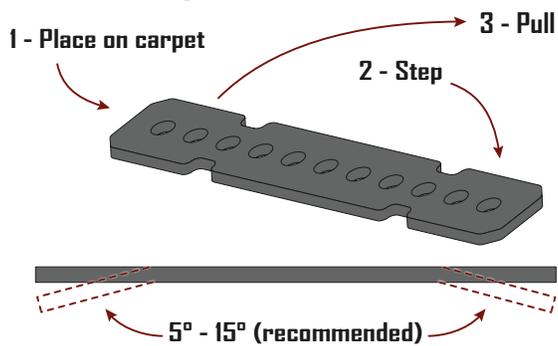
AARMS™



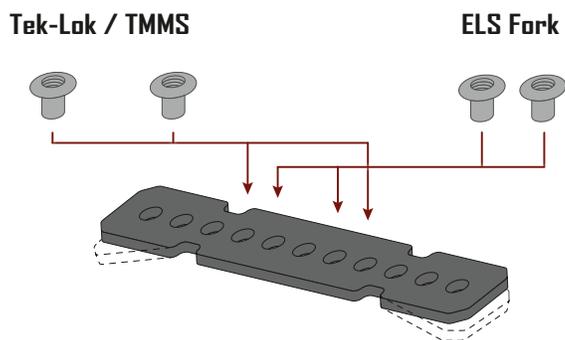
ATTACHMENT & ANGLE EXAMPLES



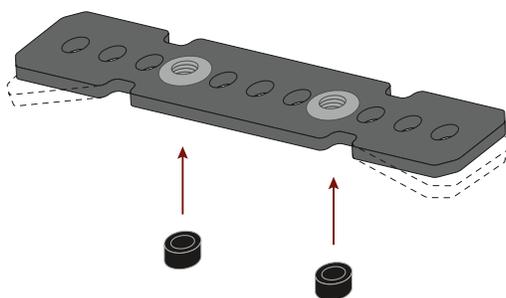
1 Bend Coupling Bar to follow belt contour (optional)



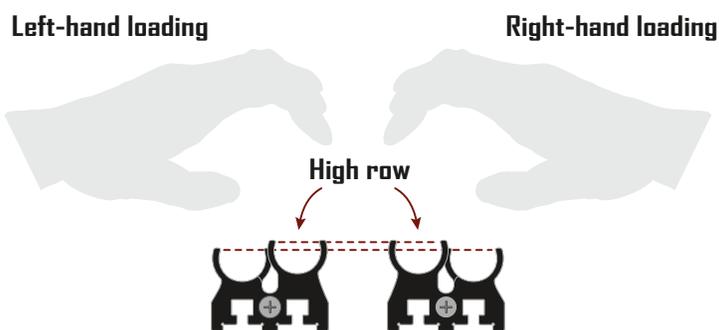
2 Press binding posts into top of Coupling Bar until flush



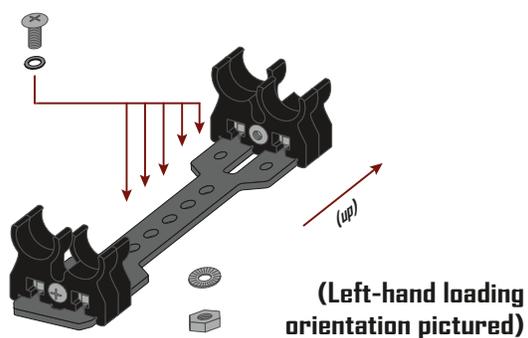
3 Press Coupling Bar standoffs onto binding post barrels



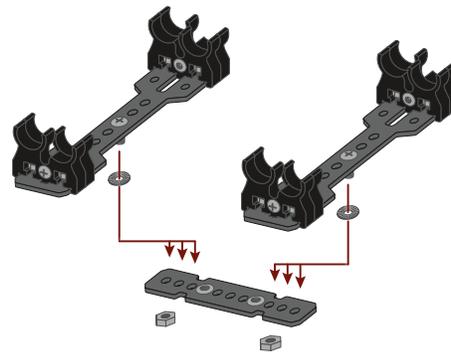
4 Orient Quad Plates to loading hand - high row under fingertips



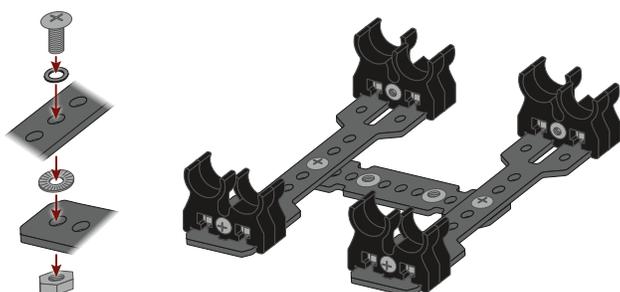
5 Select Quad Plate vertical position (adjust height relative to belt)



6 Select Quad Plate horizontal spacing



7 Assemble Quad Plates to Coupling Bar (finger-tight only)



8 Set Quad Plate cant (angle relative to belt)

