

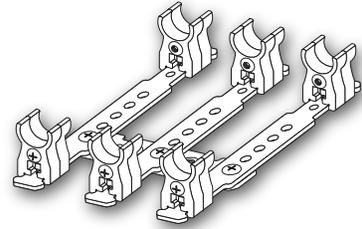
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Invictus Practical, LLC

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ARTICULATED
AMMUNITION
RETAINING
MECHANISM
SYSTEM

ASSEMBLY INSTRUCTIONS

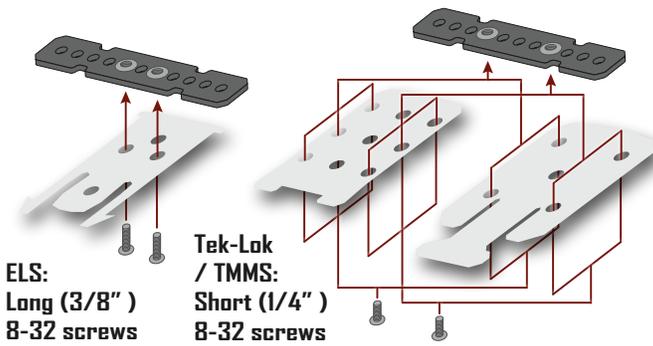


12 GA
&
20 GA

6-ROUND
LOAD-TWO
SHOTSHELL CADDY SYSTEM



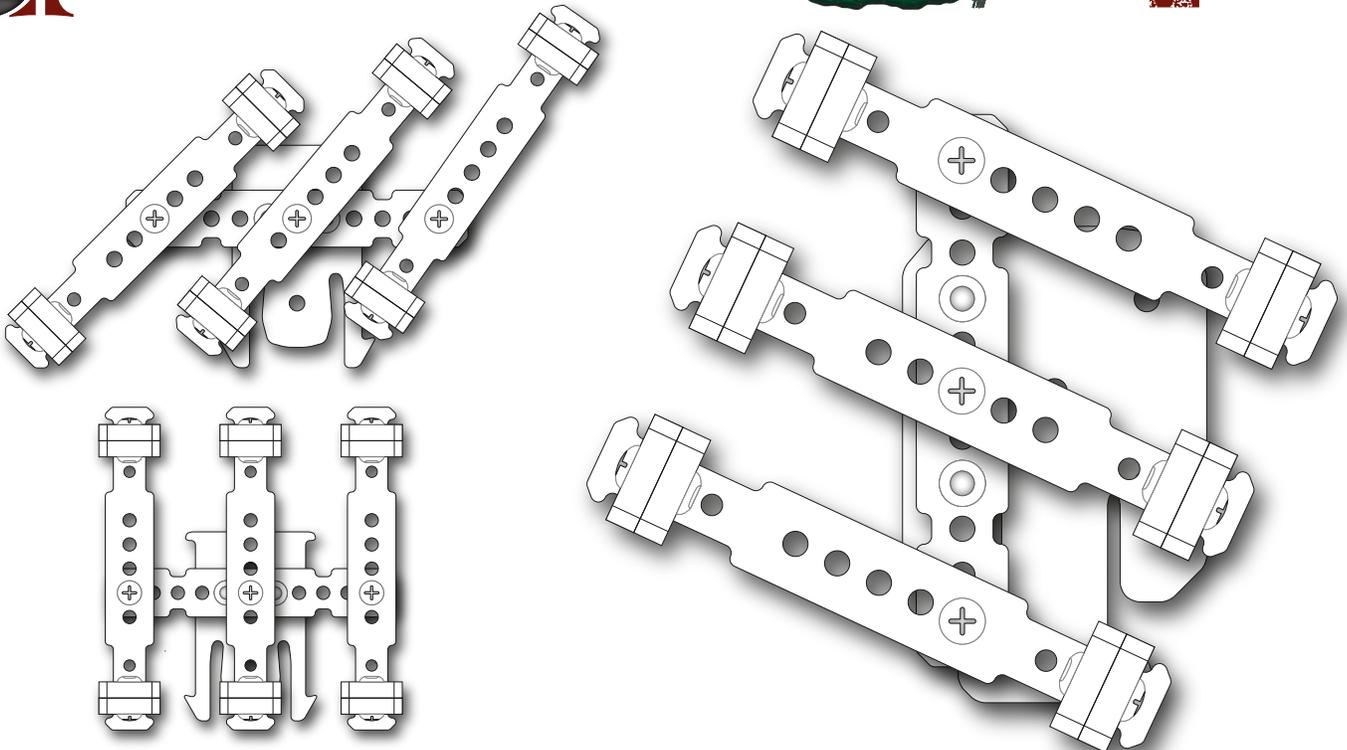
9 Fasten complete assembly to Tek-Lok / TMMS / ELS Fork (etc.)



AARMS™

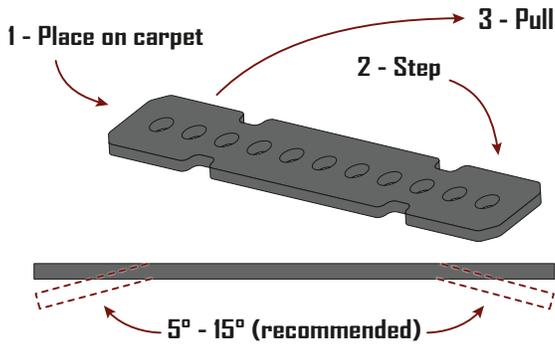


ATTACHMENT & ANGLE EXAMPLES

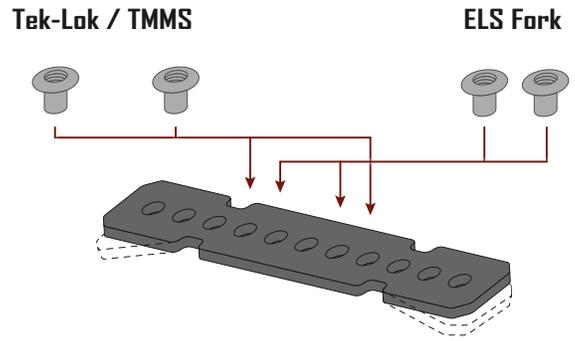


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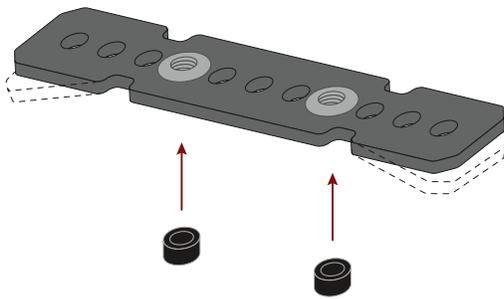
1 Bend Coupling Bar to follow belt contour (optional)



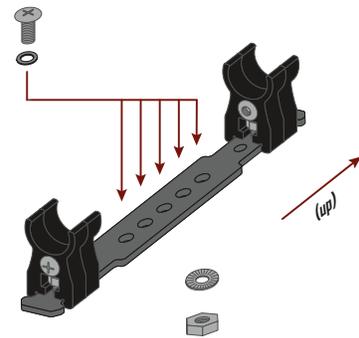
2 Press binding posts into top of Coupling Bar until flush



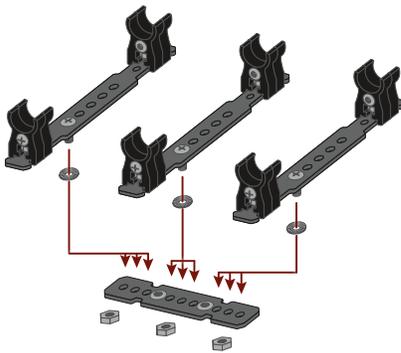
3 Press Coupling Bar standoffs onto binding post barrels



4 Select Shell Plate vertical position (adjust height relative to belt)



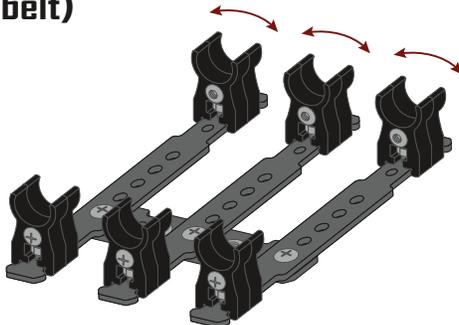
5 Select Shell Plate horizontal spacing



6 Assemble Shell Plates to Coupling Bar (finger-tight only)



7 Set Shell Plate cant (angle relative to belt)



8 Torque Shell Plates to Coupling Bar

